

<u>Tune 11: Test Operation and Determine Needs of EGR System</u> *Is the Exhaust Gas Re-circulation System working correctly?*

| Student: | Date:Period: | |
|-------------------|--|--------|
| VIN: | Year: Make: Model: | |
| Engine: | Transmission: Production Date: | |
| Objective: | Student will test operation of EGR system and determine wheneeded to bring system up to factory specifications. | nat is |
| <u>Materials:</u> | EYE PROTECTION Hand held vacuum pump with gage. Test directions and vacuum diagram from "Mitchell on De Vehicle (see instructor) | emand" |
| Procedure: | WEAR EYE PROTECTION! Print out EGR test procedure and vacuu diagram from All-Data or Mitchell-On-Demand. Locate EGR valve, hoses, thermal vacuum valve(s) and solenoid(s) in EGR system. War up vehicle, disconnect vacuum hose from EGR valve and hook up har held vacuum pump to EGR valve. Slowly pump up vacuum and note vacuum reading on gage when idle starts to become erratic. Write do EGR "opening" vacuum below. Next, hook up vacuum gage to vacuu supply hose to EGR valve and increase warm engine RPM to 2500. No vacuum reading below. Is there enough vacuum to open EGR valve? Answer below. What does this vehicle need to work correctly? | |

Fill out all blank fields in table below:

| Item/Area Tested: | Visual Inspection | Functional Test |
|------------------------------------|-------------------|------------------------|
| EGR Valve | | Pass / Fail |
| EGR Valve Opening Vacuum | N-A | (Inches of Vacuum) |
| Vacuum supply to EGR Valve | Pass / Fail | (Inches of Vacuum) |
| Inspection of Vacuum Hoses | | Pass / Fail |
| Inspection of Vacuum Valves | | Pass / Fail |
| Is there enough vacuum to oper | Yes / No | |
| Overall System Evaluation | Needs: | |
| Notes/Problems Encountered: | | |

INSTRUCTORS EVALUATION

| LEVEL OF SKILL ATTAINED | Initial | OVERALL SKILL EVALUATION | Points |
|-----------------------------|---------|--------------------------------|--------|
| DEMONSTRATES MASTERY (5) | | DOCUMENTATION COMPLETENESS (1) | |
| PERFORMS SATISFACTORILY (4) | | SAFETY COMPLIANCE (1) | |
| CAPABLE, NEEDS PRACTICE (3) | | Work Professionalism (3) | |
| Assisted in Performing (2) | | LEVEL OF SKILL ATTAINED (1-5) | |
| EXPOSURE, OBSERVATION (1) | | Total Score | |
| INSTRUCTOR'S SIGNATURE: | | | |